

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method of making a container that includes the steps of:

- (a) providing a container having a neck,
- (b) providing a container attachment having a circumferentially continuous ring,
- (c) telescoping said ring over the neck, and
- (d) radially expanding an inner diameter of at least a portion of said neck so as to radially expand said neck portion into engagement with an inside diameter of the ring to secure said attachment to said neck.

2. (Original) The method set forth in claim 1, wherein said attachment has at least one external thread segment.

3. (Cancelled).

4. (Currently Amended) The method set forth in claim 1, wherein said step (a) includes providing at least one external engagement element on said neck to engage the ring upon expansion of the inner diameter of said neck in said step (d).

5. (Original) The method set forth in claim 4, wherein said step of providing at least one external engagement element includes providing spaced beads on said neck for engaging said ring.

6. (Original) The method set forth in claim 1, wherein at least one of steps (a) and (b) includes providing at least one anti-rotational feature on at least one of said neck and said ring.

7. (Original) The method set forth in claim 6, wherein said providing step

includes providing knurling on at least one of said neck and said ring.

8. (Original) The method set forth in claim 6, wherein said providing step includes providing at least one lug on one of said neck and said ring and at least one corresponding pocket on the other of said neck and said ring such that said at least one lug engages said at least one corresponding pocket.

9. (Original) The method set forth in claim 1, wherein step (d) includes axially driving an anvil into said container to radially outwardly expand at least a portion of said neck into engagement with said attachment.

10. (Currently Amended) The method set forth in claim 9, wherein said ~~step (a)~~ includes ~~providing~~ at least one external engagement element on said neck ~~to engage~~ engages said ring upon expansion of the inner diameter of said neck in said step (d), and further wherein the anvil simultaneously expands a finish portion of said neck and said at least one external engagement element on said neck.

11. (Currently Amended) The method set forth in claim 9, wherein said ~~step (a)~~ includes ~~providing~~ at least one external engagement element on said neck ~~to engage~~ engages said ring upon expansion of the inner diameter of said neck in the step (d), and further wherein the anvil expands said at least one external engagement element on said neck but does not expand a finish portion of said neck.

12. (Original) A container produced by the method of claim 1.

13-23. (Cancelled).

24. (Currently Amended) A container that includes:

a body,

a neck extending from said body, and

an attachment that includes and attachment ring encircling a portion of said neck,

said portion of said neck being strain hardened by radial expansion of an inner diameter of said neck against an inside diameter of said attachment ring.

25. (Currently Amended) An attachment for a container having a body and a

neck extending from said body wherein said neck includes a pair of external engagement beads, said attachment includes a ring having an internal diametrical surface having at least one anti-rotational engagement feature, wherein said attachment is adapted for securement to said neck of said container between said pair of external engagement beads by radially outward expansion of an inner diameter of said neck and further wherein said pair of external engagement beads axially restrain said ring and said at least one anti-rotational engagement feature rotationally restrains said ring from movement relative to said container.